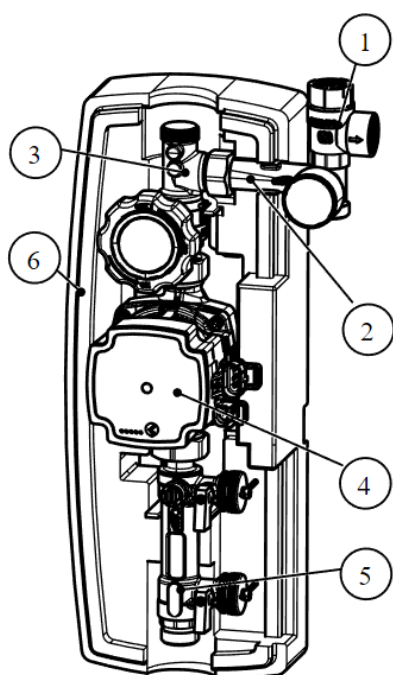


Pump group is a device that ensures and regulates the circulation of the solar fluid between the solar collectors and the tank. The group consists of a circulating pump as well as control and measuring devices. It can be used both for flat solar collectors and for vacuum collectors.

Parameter	Value
Dimensions	430x200x150
Max. pressure	6 bar
Flow range	1-6 l/min 2-14 l/min
Pressure gauge scale	0-10 bar
Thermometer scale	0-120°C
Pump type	Grundfos UPM3 Solar 15-75
Pump installation length	130 mm
Body material	Brass
Insulation material	EPP
Sealing components	EPDM
Medium	Solar fluid only (non-toxic glycol-water mixture with corrosion inhibitors)



1. 6 BAR PRESSURE RELIEF VALVE
2. GROUP WITH A PRESSURE GAUGE FITTED WITH AN EXPANSION VESSEL PORT
3. BALL VALVE WITH THERMOMETER
4. GRUNDFOS UPM3 SOLAR 15-75 CIRCULATING PUMP
5. ROTAMETER WITH SOLAR SYSTEM FILLING AND EMPTYING VALVES
6. INSULATION OF THE PUMP GROUP